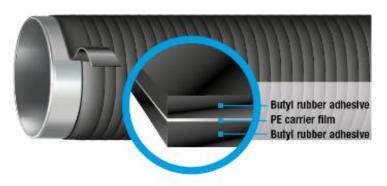
## **BUTYLEN-ET100**

#### Product information





#### Special advantages:



No pre-heating of the pipe surface required.



Fuses in the overlapping area to form a hose-like wrap.

Compatible with factory coatings made from PE, PP, FBE, PU, CTE and bitumen.

# 3-ply butyl rubber tape with thermally-stable butyl rubber coating on both sides and an overstretch prevention layer made from a stabilized polyethylene film.

DEKOTEC GmbH stands for experience, quality and reliability in the field of corrosion prevention and sealing technology. The success is based on the development of the Petrolatum-Tape which was already developed in 1927 as the first product worldwide for passive corrosion prevention of pipelines. We establish and guarantee the highest quality standards with technically trend-setting products. Research, development and production take place exclusively in Germany. Our employees are continuously implementing safe and individual solutions in a personal cooperation with the customer.

#### Description

**BUTYLEN-ET100** is a cold-applied 3-ply corrosion protection tape with butyl rubber adhesive on both sides and an overstretch prevention layer made from stabilized polyethylene film.

The 3-layer construction means that BUTYLEN-ET100 fuses in the overlapping area to form a hose-like, leak-proof wrap, which is

effectively impermeable to water vapor and oxygen.

The special formulation of the butyl rubber adhesive gives BUTYLEN-ET100 an exceptional thermal stability rating of up to +100 °C (+212 °F).

BUTYLEN-ET100 is compatible with factory coatings made from PE, PP, FBE, PU, CTE and bitumen.

BUTYLEN-ET100 is used as a corrosion protection inner tape in the tape system BUTYLEN-ET100/-R20 HT, which has received certification for the stress class B 70 to EN 12068 and DIN 30672 by Enagas (Spain).
BUTYLEN-ET100 can be processed efficiently with DEKOMAT® wrapping machines.



#### Typical product properties

Property			Typical value	Test method	
Carrier film color			Clear	-	
Butyl adhesive color (inner)			Black	-	
Butyl adhesive color (outer)			Black	-	
Tape thickness			≥ 1.0	ISO 4591 ASTM D1000	
Carrier film thickness (approx.)			≥ 0.025		
Inner adhesive layer thickness (approx.)			≥ 0.5		
Outer adhesive layer thickness (approx.)	mm	≥ 0.5			
Elongation at break			≥ 200	DIN 30672	
Tensile strength	+23°C (+73°F)	N/cm	≥ 10	EN 12068	
Dielectric strength	kV/mm	≥ 25	ASTM D149		
Specific electrical resistance	Ω cm	≥ 10 <sup>16</sup>	ASTM D257		
Water absorption	+23°C (+73°F) 1 day/30 days	%	≤ 0.1 / ≤ 0.4	DIN 53495 ASTM D570	
Operating temperature		°C (°F)	-40 to +70 (-40 to +158)	_	

**BUTYLEN** tapes can easily be applied by hand. Application is even more efficient with original **DEKOMAT®** wrapping machines. For **BUTYLEN** tapes with widths >50 mm, we recommend the deployment of a **DEKOMAT®** wrapping machine, to ensure that the final workmanship is of a superior and uniform quality.

### Ordering information and packaging

	Core	Roll	Dall dela	Box contents			
d	diameter (mm)	length (m)	Roll width (mm)	Number of rolls	Total tape length (m)	Tape area (m²)	Weight per box (kg) (approx.)
BUTYLEN-ET100	41	12.5	30	18	225	6.75	9.0
			50	12	150	7.5	10.0
			100	6	75	7.5	10.0
			150	6	75	11.25	15

Other lengths and widths are available on request.

#### Storage

When stored in its original, unopened packaging, **BUTYLEN-ET100** can be stored for at least 60 months after the manufacturing date. Storage temperature: ≤ +50°C (+122°F)

Store in a dry location and do not rest anything against the front of the product.