**TOK®-SK Primer**

**Product information**

---

**Special advantages:**

- Single-component.
- Sprayable.
- Transparent.
- Tested and third-party monitored in accordance with TL/TP Fug-StB.

---

**Plastic primer for bitumen joint tapes**

**TOK®-Band SK, TOK®-Band SK Drain, TOK®-Band SK N2, TOK®-Band A and TOK®-Riegel**

For a century now, DENSO Group Germany has been representing experience, quality and reliability for corrosion prevention and sealing technology. The success of the internationally leading corporation is based on the development of the "DENSO-Tape", which was already patented in 1927 as the first product worldwide for the passive corrosion prevention of pipelines. Since then, the DENSO Group Germany has been establishing and guaranteeing the highest quality standards with technically trend-setting products. Research, development and production take place exclusively in Germany. Our employees continuously implement safe and individual solutions in a personal cooperation with the customer.

---

**Description**

**TOK®-SK Primer** is a plastic primer used to pretreat asphalt, concrete and cast iron (steel) joint edges. The low-viscosity primer can be applied manually using a brush or sprayed on using a machine. **TOK®-SK Primer** has been tested in accordance with TL/TP Fug-StB for use in conjunction with our bitumen joint tapes **TOK®-Band SK, TOK®-Band SK Drain, TOK®-Band SK N2, TOK®-Band A and TOK®-Riegel**, and meets all the requirements of these regulations. Primer is not essential with **TOK® tapes SK, N2 and A**; these bitumen joint tapes already satisfy the requirements without the application of primer. However, **TOK®-SK Primer** can be used with these products if necessary to further optimise adhesion. The virtually colourless primer can be applied cleanly and without mess, even on concrete edges.

---

**Typical product properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Colour</td>
<td>yellowish / transparent</td>
</tr>
<tr>
<td>Density (at +20°C / +68°F)</td>
<td>g/cm³ approx. 0.8</td>
</tr>
<tr>
<td>Solids content</td>
<td>% by weight approx. 32</td>
</tr>
<tr>
<td>Flash point</td>
<td>°C / °F -18 / -0.4 (DIN 51755)</td>
</tr>
<tr>
<td>Consumption (depending on surface)</td>
<td>l/m² approx. 0.3 on average</td>
</tr>
</tbody>
</table>

---

www.denso.de
Application

General remarks on application
As a rule, the joint tape and primer should only be applied in dry weather and at joint edge surface temperatures of > 0°C (+32°F). If you are working in conditions outside of this temperature range, special measures may have to be taken.

Preparation of the joints
The contact surfaces may be concrete, asphalt or steel.

The contact surfaces must be dry, clean, and free of loose components and separating substances. Coated surfaces may have to be pretreated accordingly (e.g. by widening or sanding the joint). Details on measuring the joint cross-sections and on suitable underfillings are provided in the current ZTV Fug-StB. After undergoing proper joint pretreatment, all contact surfaces are primed using TOK®-SK Primer.

The primer is applied using a brush or with a sprayer. The primer drying time depends on the weather conditions. TOK®-SK Primer must be left until “touch-dry” – you can test whether this stage has been reached by touching the primed surface briefly with your finger. Once the primer is dry, the bitumen joint tape must be applied within two hours. If this requirement is not met, the tape may not adhere to the edge properly.

Ordering information and packaging

Store TOK®-SK Primer in a cool and dry location. In its unopened original packaging, the product can be stored for at least three years from the date of manufacture in the storage conditions described above.

Follow the guidance provided in the safety data sheet.

<table>
<thead>
<tr>
<th>Product name</th>
<th>Article number</th>
<th>Package units</th>
</tr>
</thead>
<tbody>
<tr>
<td>TOK®-SK Primer</td>
<td>100 71 930</td>
<td>0.5 litre can, 4 cans per box (2.0 litres)</td>
</tr>
<tr>
<td>TOK®-SK Primer</td>
<td>101 18 619</td>
<td>5.0 litre bucket</td>
</tr>
</tbody>
</table>

Our product information, our application recommendations and other product related documents are made for your convenience only. Since many installation factors are beyond our control, the user shall determine the suitability of the products for the intended use and assume all risks and liabilities in connection therewith. All information contained in this document is to be used as a guide and does not constitute a warranty of specification. The information contained in the document is subject to change without notice. For this reason, no liability can be accepted for inaccurate advice or any failure to provide advice.

The user is responsible for checking the applications of the product and verifying its suitability for the intended use. Our General Terms of Sale, which are available at www.denso.de, shall be decisive without any exception. This is a translation from the original German product information. In case of any discrepancy or any dispute arising on the interpretation of this product information, the German text of the respective German product information, which is available at www.denso.de, shall be decisive. The legal relationship shall be governed by German law.