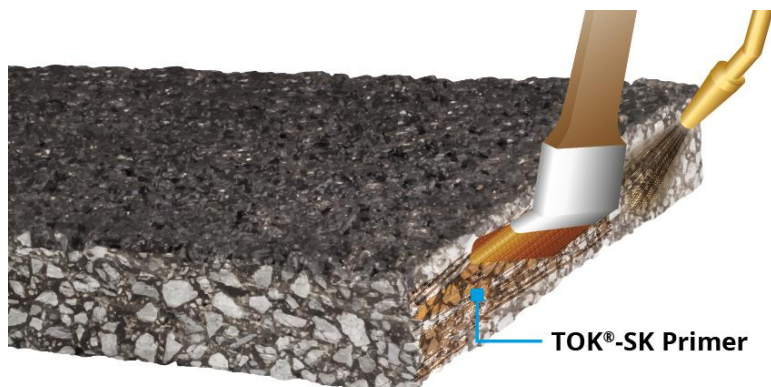
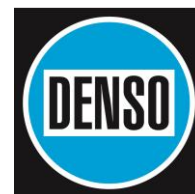


TOK[®]-SK Primer

Product information



Special advantages:

- ✓ Single-component.
- ✓ Sprayable.
- ✓ Transparent.
- ZTV Fug-StB Tested and third-party monitored in accordance with TL/TP Fug-StB.

Plastic primer for bitumen joint tapes

TOK[®]-Band SK, TOK[®]-Band SK Drain, TOK[®]-Band SK N2, TOK[®]-Band A and TOK[®]-Riegel

For a century now, DENSO Group Germany has been representing experience, quality and reliability for corrosion prevention and sealing technology. The success of the internationally leading corporation is based on the development of the "DENSO-Tape", which was already patented in 1927 as the first product worldwide for the passive corrosion prevention of pipelines. Since then, the DENSO Group Germany has been establishing and guaranteeing the highest quality standards with technically trend-setting products. Research, development and production take place exclusively in Germany. Our employees continuously implement safe and individual solutions in a personal cooperation with the customer.

Description

TOK[®]-SK Primer is a plastic primer used to pretreat asphalt, concrete and cast iron (steel) joint edges.

The low-viscosity primer can be applied manually using a brush or sprayed on using a machine.

TOK[®]-SK Primer has been tested in accordance with TL/TP Fug-StB for use in

conjunction with our bitumen joint tapes

TOK[®]-Band SK, TOK[®]-Band SK Drain, TOK[®]-Band SK N2, TOK[®]-Band A and TOK[®]-Riegel, and meets all the requirements of these regulations.

Primer is not essential with **TOK[®] tapes SK, N2 and A**; these bitumen joint tapes already satisfy the requirements without

the application of primer. However, **TOK[®]-SK Primer** can be used with these products if necessary to further optimise adhesion.

The virtually colourless primer can be applied cleanly and without mess, even on concrete edges.

Typical product properties

Colour	-	yellowish / transparent
Density (at +20°C / +68°F)	g/cm ³	approx. 0.8
Solids content	% by weight	approx. 32
Flash point	°C/°F	- 18 / -0.4 (DIN 51755)
Consumption (depending on surface)	l/m ²	approx. 0.3 on average

Application

General remarks on application

As a rule, the joint tape and primer should only be applied in dry weather and at joint edge surface temperatures of > 0°C (+32°F). If you are working in conditions outside of this temperature range, special measures may have to be taken.

Preparation of the joints

The contact surfaces may be concrete, asphalt or steel.

The contact surfaces must be dry, clean, and free of loose components and separating substances. Coated surfaces may have to be pretreated accordingly (e.g. by widening or sanding the joint).

Details on measuring the joint cross-sections and on suitable underfillings are provided in the current **ZTV Fug-StB**.

After undergoing proper joint pretreatment, all contact surfaces are primed using **TOK®-SK Primer**.

The primer is applied using a brush or with a sprayer.

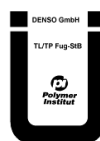
The primer drying time depends on the weather conditions. **TOK®-SK Primer** must be left until "touch-dry" – you can test whether this stage has been reached by touching the primed surface briefly with your finger. Once the primer is dry, the bitumen joint tape must be applied within two hours. If this requirement is not met, the tape may not adhere to the edge properly.

Ordering information and packaging

Store **TOK®-SK Primer** in a cool and dry location.

In its unopened original packaging, the product can be stored for at least three years from the date of manufacture in the storage conditions described above.

Follow the guidance provided in the safety data sheet.



Product name	Article number	Package units
TOK®-SK Primer	100 71 930	0.5 litre can, 4 cans per box (2.0 litres)
TOK®-SK Primer	101 18 619	5.0 litre bucket

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